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SWA3-400
Job Sheet 188146



Part No: SWA3-400

Job Qty: 20 ea

Part Name: Button Head Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA3-400 Rev 3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	20 pcs	1/18/19	1/18/19	0.00	5.00	Conv-1 Lathe		
120	QC	20 pcs	1/18/19	1/18/19	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs	1/18/19	1/18/19	0.00	0.00	QC8 Machining-4		
140	Packaging	20 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-1		
150	QC21-SA	20 Ea	1/18/19	1/18/19	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. (Machine to length) DWG REV: 3 2-Deburr

9-08
DAS
21
9-09
JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92949A595	SS Button Head Drive Screw	20 Ea (1 ea)	90-Start up Operation	S036752 GA055

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92949A595	20	50	0

Part Specifications

Specifications could not be found.



Container No: S142694



Part: SWA3-400

Job No: 188146

Serial No/Batch: S142694

Revision: 3

Inspector:

Exp Date:

Instructions: IPP Rev A 17.12.18 New Issue, DPV

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2:41 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

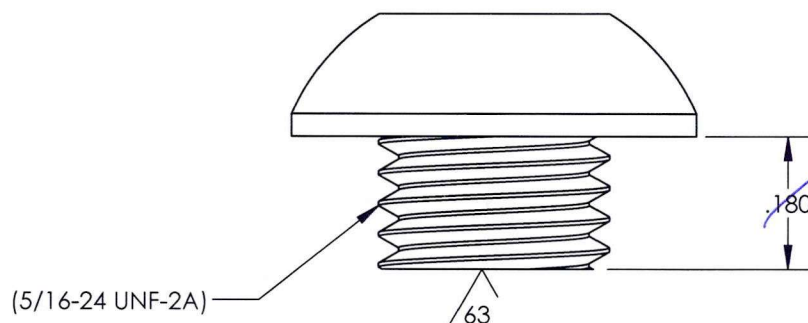
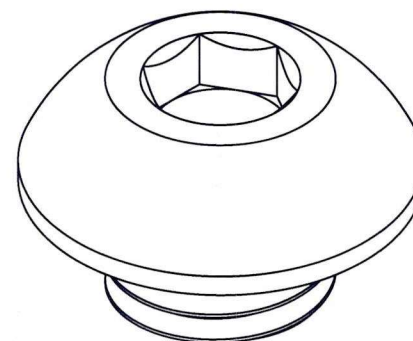
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	8/31/2012	JAG	
3	16-0104	UPDATED TO NEW STANDARD. CH'D DIM WAS .200 +.000 -.003 IS .180. ADDED DIM (5/16-24 UNF-2A).	8/11/2016	DEW	SM



0.197"?
+0.000
-0.005
SAU 7/19

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WITHOUT NOTICE
WORK ORDER
NO. 18816115
(9-01-03)

DART AEROSPACE	
TITLE BUTTON HEAD SCREW SWA-3A SWIVEL	
DWG NO. SWA3-400	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	
SCALE 4:1	DATE 7/16/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			SWA3-400	1	BUTTON HEAD SCREW	S.S.	5/16-24 X 3/8 MCMaster-CARR #92949A595 (MODIFIED)	1

Remove 0.174

